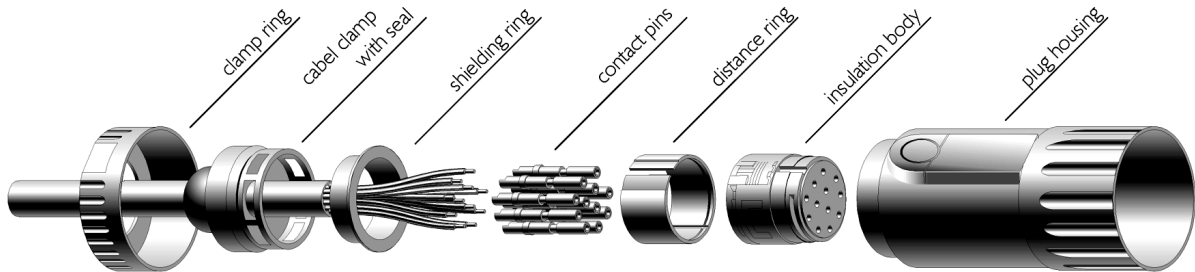


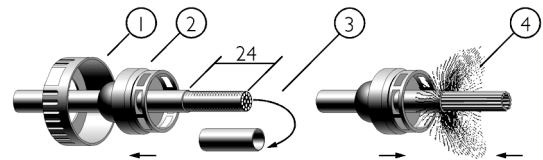
Technical Information

Assembly instruction signal connector (12pin contact)



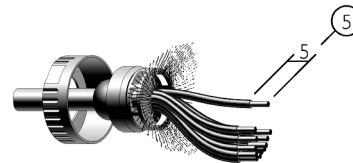
Step A:

- 1.-2. Push clamp ring and cable clamp with seal over cable.
(If required insert sleeve order no. FC6CX004I00X is helpful)
3. Strip cable 24mm.
4. Push shielding back over cable.



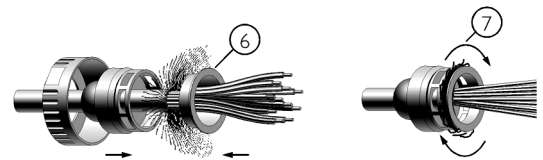
Step B:

5. Strip cores 5mm.



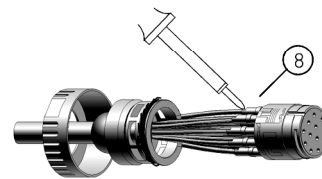
Step C:

6. Put shielding ring on.
7. Twist remaining shielding around shielding ring.



Step D:

8. Solder wires in contacts.



Step E:

9. Snap distance ring over insulation body.
10. Push insulation body into bridge of plug housing.
11. Screw clamp ring onto plug housing.

