Team Presentation

TR-Automation

From a single source: New construction, modernisation and optimisation of your pressing plant



www.tr-automation.de

Release notice

We expressly note that the dimensions and tolerances noted in the drawings are non-binding. Technical and design changes are reserved. They serve solely to illustrate the product. Contact our sales team for a specific offer with a binding drawing.

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Your press plant at the cutting edge of technology



Your competent automation partner

You would like to upgrade or modernize your press plant in a retrofit project: What you need is comprehensive specialist knowledge and many years of experience renovating and optimizing challenging press plants.

As an expert for retrofit projects, the TR Automation Business Unit of the TR Group is your competent partner for modernizing and overhauling press plants. Use our extensive know-how of hydraulic and mechanical presses, blank loaders and automation systems through to cutting systems and internal high-pressure forming plants (IHU).

With your retrofit project, you get to benefit from an all-round carefree package that covers electro-construction, hydraulics & pneumatics, mechanics, programming and service.

The TR-Automation team of experts takes you step-by-step through the retrofit or renovation of individual machines and systems in the press plant or of entire press lines. We guarantee maximum transparency and orient ourselves completely to your specific requirements - from project planning and realization through to starting the system on site and subsequent training of your employees. For top-modern machines and systems in a press plant at the cutting edge of technology offering the best performance and efficiency.



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Hydraulic and mechanical presses

_Tryout presses
_Multicurve presses
_Transfer presses
_Press lines
_Single-action and multiple-action draw presses
(ram and ram cushion, die cushion, blank holder)

Blank loaders

The problem-free feeding of blanks is key to the production performance of the forming system. The design of the blank feed is also known as the blank loader. The blank material used, the stack form and range of parts involved influence both the concept design of the blank loader and the production performance of the press. Blank washing systems and blank lubricating systems can be integrated into the plant as required.

TR-Automation takes over overhauling or the complete redesign of the blank loader in your forming system. We modernize the individual components of the blank loader and ensure smooth interaction - the best foundation for optimal functioning presses and efficient production processes.

Cutting systems

Blank production is the basis for the quality of the subsequent production processes, e.g. in car-body assembly in the automotive industry. The exterior skin parts particularly place high demands on the surface quality of the supplied blanks.

TR-Automation takes over the overhaul or modernization of your coil systems or cutting systems. We update the individual components of the coil system and ensure they work together smoothly. This not only increases the precision and throughput of your cutting systems, but also gives you greater availability at the same level of safety - a perfect basis for trouble-free, highly-efficient production in three-shift operations.

Your press plant at the cutting edge of technology



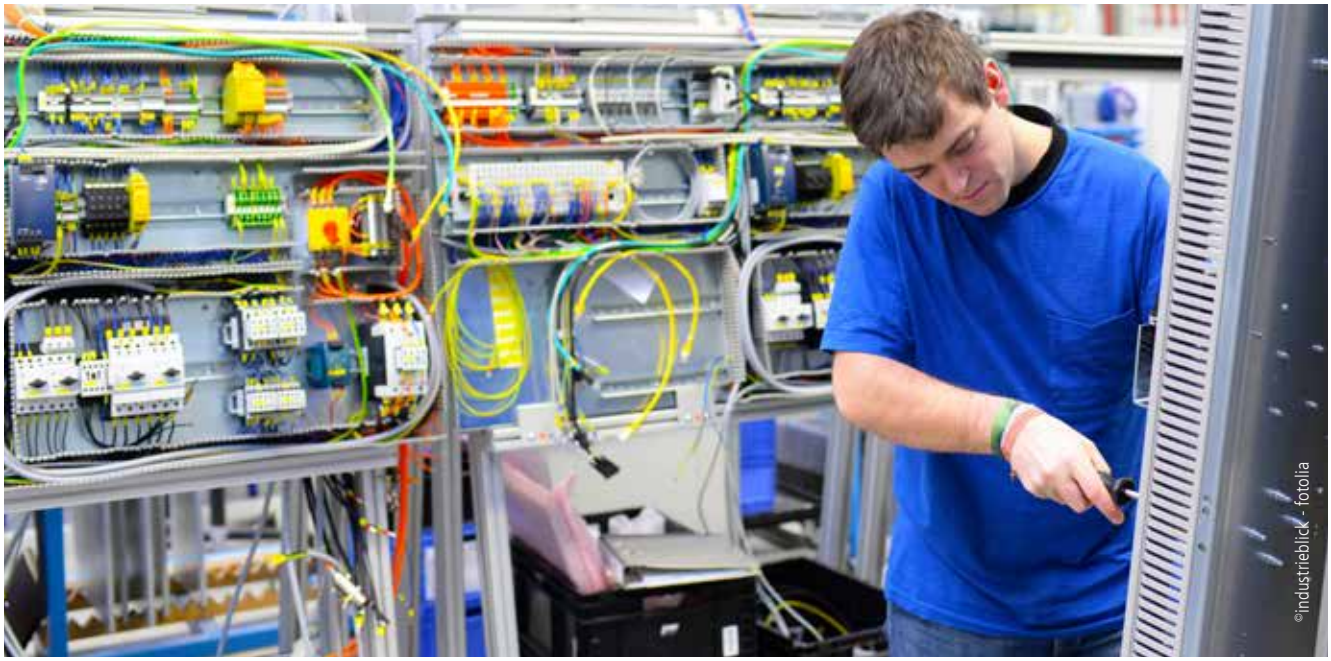
Automation systems

Even automation systems in press plants start to get old at some point in time. With modern transfer systems, feeders, robots, blank loaders, turners and orientation stations, speedbar modules and stacking systems, which are integrated seamlessly into the overall system and tuned to function perfectly together, we ensure that your production processes experience a measurable boost in efficiency. And we can also take over the renovation of individual components or complete automation systems in your presses and press lines.

IHU systems

In Internal-High-Pressure Forming (IHU), metallic tubes or hollow parts are formed in closed forming tools by way of internal pressure. For the production processes to be as efficient as possible and to achieve a high-level of availability and maximum throughput, what you need for these complex techniques is that the individual components of the IHU system are at the state of the art and work together seamlessly. TR-Automation modernizes your existing IHU systems to include cutting edge technology and coordinates each module to work perfectly in tune with the system as a whole.

Range of services



Range of services

_Consulting
_Recording and analysis of the actual condition
_Process optimization

_Project management
  _Specifications management
  _Development of specifications
  _Project planning
  _Risk and hazard analysis

_Construction and development of the different areas
  _Electro
  _Hydraulics/Pneumatics
  _Mechanics
  _Programming

_On-site assembly and installation
_On-site commissioning
  _System-specific documentation
  _Training of your operating and maintenance personnel during the handover phase
_CE marking

_Service
  _Training
  _Production supervision
  _Support

_Remote maintenance

Retrofit-services



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For presses and press lines, blank loaders, automation systems, coil systems or IHU systems: to ensure smooth production processes, you need optimal-functioning electrics with control systems, sensors and actuators, convenient visualization solutions and comprehensive safety systems.

TR-Automation analyzes your electrics system in the press plant to reveal any weaknesses and by modernizing specific areas ensures that the control of all of the systems functions as simply, trouble-free and efficiently as possible.

Programming

- Programmable safety control (PPS)
- Storage-programmable control (SPS)
- Visualization
- Operation and preselection panel (BVT), two-hand operating points, panel PC, touch-panel
- Controller
  - Ram position control
  - Ram pressure regulator
  - Ram force regulator
  - Ram speed control
  - Ram parallel control, Ram synchronizer
  - Intelligent pre-control of ram
  - Limitation control of ram
  - Ram cushion position control
  - Ram cushion pressure regulator
  - Die cushion position control
  - Die cushion pressure control
  - Blank holder pressure control, blank holder fine adjustment
  - Intelligent pump control
  - Electrical drive control in automation systems
  - Path control
  - Individual control and regulation algorithms
  - Individually adjustable number of axes
  - Setpoint selection:
    - NC controls
    - Railway controls
    - Railway generators



Electro

_Programmable safety control (PPS)
_Storage-programmable control (SPS)
_Cabinets and boxes:
Control cabinet, engine cabinet, terminal box, industry PC, control lines, power cable, bus lines: Safetybus p, ProfiSafe, Profinet, EtherCAT, Ethernet, Profibus
_Visualization
Operation and pre-selection panel (BVT), two-hand operating points, panel PC, visualization, touch-panel, operating panel, keyboard
_Sensors and actuators
Sensor signals: pressure, speed, path, position, force, valve position, rotary encoder, actuator signals: valve, hydraulic valve, proportional valve, servo-valve, motor, electric motor
_Controller
_Machines and personal protection
Protective casing, doors, gates, lift gates, light barriers, emergency off switches, emergency stop

Hydraulics / Pneumatics

_Sealing valves
_Sealing cylinders
_Checking/ overhauling storage
_Replacing valves and units
_Redesign of valve blocks and other components

Mechanics

In order to achieve powerful, efficient, highly available and safe production processes in the press area, you need reliable mechanical components in your production systems.

We take over retrofitting your mechanical systems - for example the cams, guides and head pieces. In addition, we help you with the complete relocation or the set-up and dismounting of systems and machines. This minimizes downtimes and we can give you the security that your production systems will be functioning optimally immediately after re-installation.

Range of services



A retrofit serves as a replacement for components that are no longer available. A process optimization can also be carried out, i.e. productivity is increased. In comparison to purchasing a new system a cost optimization also takes place, as the existing system is only upgraded and retrofitted.

In many cases the machine can be used more flexibly after a retrofit. The retrofit of a machine has a higher internal acceptance, as the machines and systems are generally well known.

TR-Electronic projects at a glance

_ Adaptive control, ZIM-project
_ Continuous path control for feeder automation
_ Care and maintenance of Müller-Weingarten control systems
_ Blank holder fine adjustment to mechanical production presses
_ Brake test stand
_ Casing jack for offshore installations
_ Diecasting machines
_ Hydraulic presses for toolmaking
_ Hydraulic production presses
_ IHU systems
_ Mechanical presses
_ Assembly machines
_ Multicurve presses
_ Blank loaders - destacking feeders, conveyor belts, washers, lubrication units, centering station
_ Press with parallelism control
_ Press with accumulator supply
_ Press lines
_ Pump controls
_ Robot automation / coupling and integration into system control
_ Cutting systems – belt conveyor, press, stacking system
_ Stretch forming presses
_ Transfer presses
_ Die cushion pressure control

Overview of TR-Automation references



_Airbus Deutschland GmbH, Nordenham-Einswarden
_Allgaier AEF S.à.r.l, Frankreich
_Allgaier Werke GmbH, Uhingen
_Alois Kober GmbH, Kötz
_Audi AG, Neckarsulm
_BMW AG, München Dingolfing
_E. Winkemann GmbH, Plettenberg
_Erdöl-Erdgas Workover GmbH, Salzwedel
_ Ernst Umformtechnik GmbH, Oberkirch-Zusenhofen
_ Erwin Halder KG, Achstetten-Bronnen
_G. Siempelkamp GmbH & Co. KG, Krefeld
_GEDIA España S.L, Spanien
_GEDIA Gebrüder Dingerkus GmbH, Attendorn
_GEDIA Poland Sp. z o.o., Polen
_GeNI de México S.A. de C.V., Mexiko
_Hörmann Automotive St. Wendel GmbH, St. Wendel
_Hörnlein Umformtechnik GmbH & Co., Schwäbisch Gmünd
_Kauth Finnentrop GmbH & Co. KG, Finnentrop
_Knauf Interfer Automotive Blanks GmbH, Duisburg
_Knorr-Bremse AG, München
_Kohl & Sohn Rheinisches Press- und Ziehwerk GmbH, Köln
_KUGEL Edelstahlverarbeitung GmbH, Viechtach
_Läpple Automotive GmbH, Teublitz
_Magna BDW technologies Soest GmbH, Soest
_Magna Drive Automotive Industries of America Inc., USA
_Magna International Stanztech GmbH, Heilbad Heiligenstadt
_Magna Sonora Forming Technology, Mexiko
_Magnetto Automotive Deutschland GmbH, Treuen
_Matsu Alabama Inc., USA
_Opel AG, Rüsselsheim
_Peter Wahl GmbH & Co. KG, Kreuzwertheim
_Premium Aerotec GmbH, Nordenham
_Rieger GmbH, Villingen-Schwenningen
_Schaeffler Automotive Buehl GmbH & Co. KG, Bühl
_ SMF GmbH & Co. KG, Ahlen
_Sonora Forming S.A. de C.V., Mexiko
_Strothmann Machines & Handling GmbH, Schloss Holte Stukenbrock
_Telair International GmbH, Miesbach
_ThyssenKrupp System Engineering GmbH, Wadern-Lockweiler
_Tower Automotive, Zwickau
_TU Dresden, IFD
_Universität Stuttgart, IFU
_VDL Nedcar, Niederlande
_Voestalpine Automotive Components Schwäbisch Gmünd GmbH & Co. KG, Schwäbisch Gmünd
_Volkswagen AG, Wolfsburg
_Werkzeugbau Leipzig GmbH, Leipzig

TRsystems GmbH
BU TR-Automation
Eglishalde 16
D - 78647 Trossingen

Tel. +49 7425 228 - 0
Fax +49 7425 228 - 33

sales@trsystems.de

www.tr-automation.de

We will be happy to advise you:

Andreas Thanassakis
+49 (7425) 228 210
andreas.thanassakis@tr-electronic.de

Dr. Michael Richter
+49 (7425) 228 674
michael.richter@trsystems.de

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